



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4775-041
Job Sheet 173530



Part No: D4775-041

Job Qty: 8 ea

Part Name: Strut Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/2/18

Job Tracking No:

Due Date: 3/16/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV C SHEET 1 IPP REV:A 13.02.28 NEW ISSUE DD VERF:JFS IPP REV:B 13.08.26 PB1 DD
VERF:JLM IPP REV:C 13.09.26 AS PER REV.B DD VERF:JLM IPP REV:D 14.01.10 AS PER REV.C DD
VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	3/15/18	3/15/18	0.00	0.00	Start Up Stores/Pkg-1		APR 04 2018
110	Packaging	8 pcs	3/15/18	3/15/18	0.00	0.00	Packaging1-5		APR 04 2018
120	Small Fab	8 pcs	3/16/18	3/16/18	0.00	3.32	Small Fab-7		FF
130	QC	8 pcs	3/16/18	3/16/18	0.00	0.00	QC5		APR 04 2018
140	Packaging	8 pcs	3/16/18	3/16/18	0.00	0.00	Packaging3-2	5735Z	APR 04 2018
150	QC21-SA	8 Ea	3/16/18	3/16/18	0.00	0.00	QC21		18/04/18

Part Op 120 - 1- APPLY PROSEAL ON D4776-1 STRUT AND ASSEMBLE AS PER DWG A/R PROSEAL
Descriptions: BATCH: 138784 2- ENSURE HELICOIL DOES NOT BLOCK HOLE (SEE NOTE 9)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-10A	Bolt	16 Ea (2 ea)	90-Start up Operation	5041177
D4775-1	Strut Tube	8 Ea (1 ea)	90-Start up Operation	5050421
D4776-1	Basket Strut Clevis	8 Ea (1 ea)	90-Start up Operation	5052592
D4776-5	Spacer	32 Ea (4 ea)	90-Start up Operation	5057408
D4777-1	Rod End Bearing	8 Ea (1 ea)	90-Start up Operation	5053013x4
MS21042L3	Nut	16 Ea (2 ea)	90-Start up Operation	5038764
MS21209-F615	Heli-Coil	8 Ea (1 ea)	90-Start up Operation	5042060

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-10A	16	219	0
	D4775-1	8	21	0
	D4776-1	8	31	0
	D4776-5	32	80	0
	D4777-1	8	35	0
	MS21042L3	16	2,749	0
	MS21209-F615	8	93	0

002153



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Container No: S058029



Part: D4775-041

Job No: 173530

Serial No/Batch: S058029

Revision:

Inspector:

Date: 04/04/18

Part Specifications
Specifications could not be found.

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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002153	S057420	AN3-10A	Bolt	S041477	ST349	16
002153	S057421	D4775-1	Strut Tube	S052421	ST357	8
002153	S052592	D4776-1	Basket Strut Clevis	FM134514-2	ST114	8
002153	S058025	D4776-5	Spacer	S057403	ST115	32
002153	S055043	D4777-1	Rod End Bearing	S055034	ST115	4
002153	S057428	MS21042L3	Nut	S038764	ST303	16
002153	S057429	MS21209-F615	Heli-Coil	s042060	GA014	8

S057199xy

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

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